

PRODUCTS CATALOGUE

"AT EASE IN YOUR CONSTRUCTION SITE"

www.ritmo.it





Ritmo meets all your welding needs in your jobsite



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A DVANTAGE

RITMO



RITMO WORLDWIDE

Ritmo has professional distributors and resellers all over the world. Our staff is ready to assist you in English, Spanish, French, German, Arab, Italian, Russian and Portuguese.

TRAINING

From many years now, we have decided that the best way to grant a client/distributor a perfect knowledge of our products is to invest in custom training, in our own premises. These courses are aimed to teach how to operate the products in the best way, and how to supply the "first aid" when necessary.

PRESALES TECHNICAL ASSISTANCE

When a client or a potential client wants to buy us a product, it is our standard procedure to help find the best solution to its needs.

GLOBAL ADVICE

In such a technical field as ours, the customer requires the best assistance. Thanks to the experience developed along the years, and to the co-operation with several manufacturers, institutions, schools and training institutes, RITMO is able to give the most comprehensive advice to no matter which related issue. Our company is a long-time member of a UNIPLAST's (UNI-Italian National Plastics Standards Body) working group dedicated to the study and draw up of new standards within our field. The importance of this group is linked to the fact that the expansion of the plastic welding field ought to be followed by a crescent sensitivity for safety issues, so to have a sustainable and continuous growth. The working group prepares draws, hence present them to the UNI to be discussed and eventually transformed into new standards.

AFTER SALES TECHNICAL ASSISTANCE

Ritmo's Service Centre can solve all kind of technical issues, as well as overhaul our machines. Ritmo has other Service Centres abroad, linked to its official distributors.

STARTING AND TESTING

RITMO' technicians are prepared to make the starting and testing of workshop machines at the client' own premises, so that the fittings production can start almost immediately.

RITMO'S BUTT FUSION MACHINES: WORK PHILOSOPHY AVAILABLE TO EVERYONE!

- **MANUAL**

welding machines without hydraulic gearcase



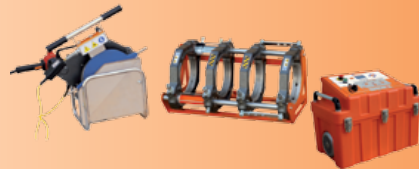
- **HYDRAULIC**

welding machines with hydraulic gearcase



- **EASY LIFE SYSTEM HIGH LEVEL PERFORMANCE**

automated welding cycle
welding machines with special hydraulic gearcase
Hardware and Software interact to the entire workflow
repetition of welding cycles
GPS, data-logging and report PDF,
APP "SET & GO PRO" (optional)



- **ALL TERRAIN/REMEDY HIGH LEVEL PERFORMANCE**

self-contained generator on board
self-propelled
trolley with wheels
welding machines with special hydraulic gearcase
automated welding cycle
Hardware and Software interact to the entire workflow
repetition of welding cycles
GPS, data-logging and report PDF,



- **CNC HIGH LEVEL PERFORMANCE**

automatic welding cycle
special hydraulic gearcase and machine body with
integrated mechanical extraction of heating plate
Hardware and Software interact to the entire workflow
repetition of welding cycles
GPS, data-logging and report PDF



ALL TERRAIN - TRAILER - REMEDY LINE

HIGH LEVEL PERFORMANCE



DIFFERENCES BETWEEN ALL TERRAIN, TRAILER AND REMEDY LINE

PLUS

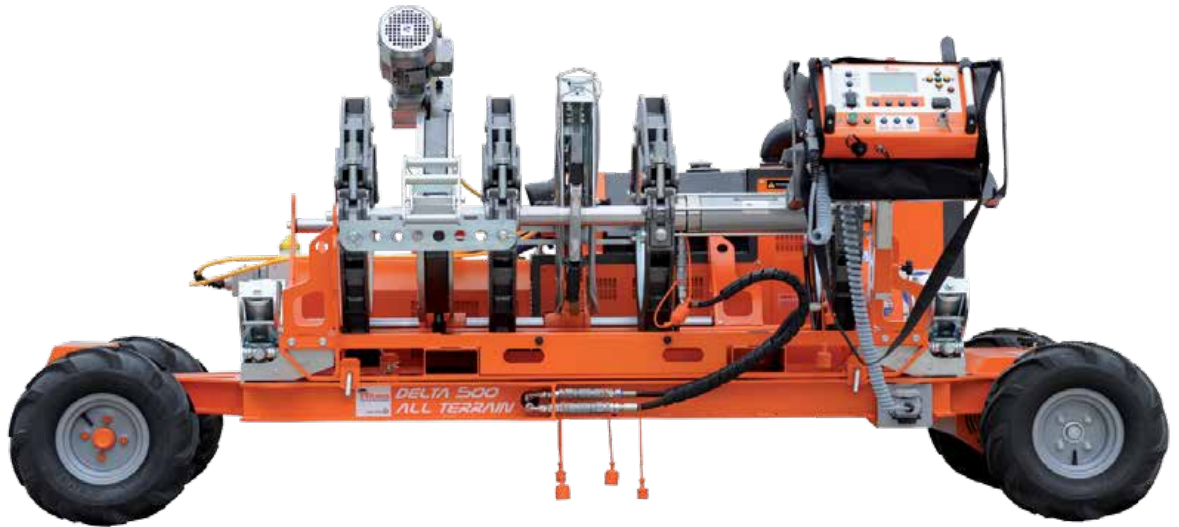
**HIGH
PERFORMANCE**

**ENHANCES
PRODUCTIVITY**

	ALL TERRAIN	TRAILER	REMEDY
Working standards mm	✓	✓	✓
Working standards "IPS /"DIPS	✓	✓	✓
International standards ISO 21307 HIGH PRESSURE and ASTM F2620	✓	✓	✓
Welds fittings	✓	✓	✓
Easy Life Welding System	✓	✓	✓
Data-logging	✓	✓	✓
PRE-SET 20 customized welding cycles	✓	✓	✓
Intuitive control panel	✓	✓	✓
GPS traceability	✓	✓	✓
Report PDF	✓	✓	✓
Self-contained Generator on-board	✓	-	✓
Heater/Facer on-board	✓	✓	✓
Insert - Fast-locking system	✓	✓	✓
Trolley with wheels	✓	✓	-
Self-propelled on wheel	✓	-	-
Self-propelled on track	-	-	✓
Remote control track	-	-	✓
Remotely wire-controlled IN-DITCH USE up to 12 m (39 ft)	✓	✓	✓
Carriage can be removed for in-ditch use	✓	✓	✓
Lateral rollers	✓	✓	✓







DELTA 500 ALL TERRAIN

DELTA 500 ALL TERRAIN is powered by a low-vibration diesel engine and equipped with front steering wheels and rear traction. The machine is suitable for welding pressure pipes (HDPE, PP) for the transportation of water, gas and other fluids up to Ø 500 mm (20 "IPS). Built according to the International standards ISO 21307 HIGH PRESSURE and ASTM F2620.

- Working range from Ø 200 to 500 mm (6" IPS ÷ 20" IPS).
- Welds fittings like elbows, tees, Y-branches and stub flanges.
- New RITMO Patented assisted system to open/close/lift clamps-heater-facer.
- Fast-locking system which allows to place and remove inserts in seconds.
- Intuitive control panel and large graphic display.
- Removable control panel with data-logging.
- Memory up to 4000 welding reports.
- GPS traceability.
- USB port for welding PDF report / data download / firmware upgrade
- Easy-life welding control system: hardware and software have been developed to interact to each other sharing data during the entire workflow. Once set the welding parameters up, the system guarantees the repetition of the welding cycles, avoiding errors. The operator only have to confirm the work phases on the just pushing a button. Possibility to pre-set 20 customized welding cycles.
- Machine body and on-board generator easily removable for working in tight spaces.
- Machine can be powered using 230 V Three phase 50/60 Hz.
- Wheeled chassis designed to be lifted using a forklift.
- Two hydraulic rollers for pipe loading and unloading.
- On-board electric milling cutter that is equipped with a safety microswitch.
- On-board generator removable for independent use.

STANDARD COMPOSITION



Machine body



Hydraulic
Rollers



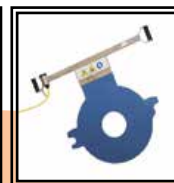
Trolley



Control panel
with GPS



Milling cutter



Heating plate

TECHNICAL FEATURES

PLUS

200 ÷ 500 mm

ISO 21307

HIGH PRESSURE

Assisted system
to open/close/lift
clamps-heater-facer

Working range	200 ÷ 500 mm; 6" IPS ÷ 20" IPS
Materials	HDPE, PP For other materials contact RITMO S.P.A.
Power supply	self contained - diesel engine 230 V Three Phase 50/60 Hz
Total absorbed power	7250 W
Working temperature	180° ÷ 280° C (356° ÷ 536° F)
Outside temperature range	-10° ÷ 40° C (14° ÷ 104° F)
Dimensions machine body (W x D x H)	1822 x 1152 x 990 mm 71.7" x 45.4" x 39"
Dimensions trailer (W x D x H)	2955 x 1578 x 1370 mm 116.4" x 62.1" x 54"
Weight standard composition	1350 Kg 2976 lb)



ON REQUEST



Inserts
Ø 200 ÷ 500 mm



Tool for flange
necks

and:

Inserts Ø 6" ÷ 18" IPS; 6" ÷ 18" DIPS; KIT for IN-DITCH USE,
HS Roller 630; Plug for network power supply connection

Italy



BUTT FUSION MACHINES REFERENCE



WORKING RANGE Ø mm	32	40	50	63	75	90	110	125	140	160	180	200	225	250	280	315	355	400	450	500	560	630	710	800	900	1000	1200	1400	1600	
GAMMA 160		40	50	63	75	90	110	125	140	160																				
DELTA 160 M	32	40	50	63	75	90	110	125	140	160																				
DELTA 200 M				63	75	90	110	125	140	160	180	200																		
BASIC 160		40	50	63	75	90	110	125	140	160																				
BASIC 200				63	75	90	110	125	140	160	180	200																		
BASIC 250					75	90	110	125	140	160	180	200	225	250																
BASIC 315						90	110	125	140	160	180	200	225	250	280	315														
BASIC 355								125	140	160	180	200	225	250	280	315	355													
COMPACT 355								125	140	160	180	200	225	250	280	315	355													
BASIC 160 EASY LIFE		40	50	63	75	90	110	125	140	160																				
BASIC 200 EASY LIFE				63	75	90	110	125	140	160	180	200																		
BASIC 250 EASY LIFE					75	90	110	125	140	160	180	200	225	250																
BASIC 315 EASY LIFE						90	110	125	140	160	180	200	225	250	280	315														
BASIC 355 EASY LIFE								125	140	160	180	200	225	250	280	315	355													
DELTA 500 EASY LIFE												200	225	250	280	315	355	400	450	500										
DELTA 630 EASY LIFE															280	315	355	400	450	500	560	630								
DELTA 500												200	225	250	280	315	355	400	450	500										
DELTA 630															280	315	355	400	450	500	560	630								
DELTA 800																				500	560	630	710	800						
DELTA 1000																						630	710	800	900	1000				
DELTA 1200																							710	800	900	1000	1200			
DELTA 1600 ECO / 1600 HDR																								800	900	1000	1200	1400	1600	
DELTA 250 TRAILER / MANUAL					75	90	110	125	140	160	180	200	225	250																
DELTA 355 TRAILER DELTA 355 ALL TERRAIN								125	140	160	180	200	225	250	280	315	355													
DELTA 500 TRAILER DELTA 500 ALL TERRAIN												200	225	250	280	315	355	400	450	500										
REMEDY 500 FA														250	280	315	355	400	450	500										
DELTA 630 TRAILER DELTA 630 ALL TERRAIN													225	250	280	315	355	400	450	500	560	630								
DELTA 1000 TRAILER																315	355	400	450	500	560	630	710	800	900	1000				
REMEDY 1000 EL																315	355	400	450	500	560	630	710	800	900	1000				
DELTA DRAGON 250 CNC					75	90	110	125	140	160	180	200	225	250																
DELTA DRAGON 315 CNC						90	110	125	140	160	180	200	225	250	280	315														
WORKING RANGE Ø mm	32	40	50	63	75	90	110	125	140	160	180	200	225	250	280	315	355	400	450	500	560	630	710	800	900	1000	1200	1400	1600	

WORKING RANGE Ø CTS	1"	1¼"	1½"	2"																																		
WORKING RANGE Ø IPS					1"	1¼"	1½"	2"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	22"	24"	26"	28"	30"	32"	34"	36"	42"	48"	52"	54"	63"						
GAMMA 160					1"	1¼"	1½"	2"	3"	4"	5"																											
DELTA 160 M	1"	1¼"	1½"	2"	1"	1¼"	1½"	2"	3"	4"	5"																											
DELTA 200 M									2"	3"	4"	5"	6"																									
BASIC 160 / BASIC 160 EASY LIFE					1"	1¼"	1½"	2"	3"	4"	5"																											
BASIC 200 / BASIC 200 EASY LIFE									2"	3"	4"	5"	6"																									
BASIC 250 / BASIC 250 EASY LIFE									2"	3"	4"	5"	6"	8"																								
BASIC 315 / BASIC 315 EASY LIFE									3"	4"	5"	6"	8"	10"																								
BASIC 355 / BASIC 355 EASY LIFE													4"	5"	6"	8"	10"	12"	14"																			
COMPACT 355													4"	5"	6"	8"	10"	12"	14"																			
DELTA 500 / DELTA 500 EASY LIFE														8"	10"	12"	14"	16"	18"																			
DELTA 630 / DELTA 630 EASY LIFE															10"	12"	14"	16"	18"	20"	22"	24"																
DELTA 800																					20"	22"	24"	26"	28"	30"												
DELTA 1000																							24"	26"	28"	30"	32"	34"	36"									
DELTA 48"																									28"	30"	32"	34"	36"	42"	48"							
DELTA 1600 ECO / DELTA 1600 HDR																											32"	34"	36"	42"	48"	52"	54"	63"				
DELTA 250 TRAILER / MANUAL									2"	3"	4"	5"	6"	8"																								
DELTA 355 TRAILER DELTA 355 ALL TERRAIN										4"	5"	6"	8"	10"	12"	14"																						
DELTA 500 TRAILER DELTA 500 ALL TERRAIN													6"	8"	10"	12"	14"	16"	18"	20"																		
DELTA 630 TRAILER DELTA 630 ALL TERRAIN														8"	10"	12"	14"	16"	18"	20"	22"	24"																
DELTA 1000 TRAILER																									14"	16"	18"	20"	22"	24"	26"	28"	30"	32"	34"	36"		
REMEDY 1000 EL																										14"	16"	18"	20"	22"	24"	26"	28"	30"	32"	34"	36"	
WORKING RANGE Ø IPS					1"	1¼"	1½"	2"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	22"	24"	26"	28"	30"	32"	34"	36"	42"	48"	52"	54"	63"						

WORKING RANGE Ø DIPS	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"	30"	36"	42"	48"	54"	60"
GAMMA 160	3"	4"															
DELTA 160 M	3"	4"															
DELTA 200 M	3"	4"	6"														
BASIC 160 / BASIC 160 EASY LIFE	3"	4"															
BASIC 200 / BASIC 200 EASY LIFE	3"	4"	6"														
BASIC 250 / BASIC 250 EASY LIFE	3"	4"	6"	8"													
BASIC 315 / BASIC 315 EASY LIFE	3"	4"	6"	8"	10"												
BASIC 355 / BASIC 355 EASY LIFE		4"	6"	8"	10"	12"											
COMPACT 355		4"	6"	8"	10"	12"											
DELTA 500 / DELTA 500 EASY LIFE				8"	10"	12"	14"	16"	18"								
DELTA 630 / DELTA 630 EASY LIFE					10"	12"	14"	16"	18"	20"							
DELTA 800								18"	20"	24"							
DELTA 48"												30"	36"	42"			
DELTA 1600 ECO / DELTA 1600 HDR												30"	36"	42"	48"	54"	60"
DELTA 250 TRAILER / MANUAL	3"	4"	6"	8"													
DELTA 355 TRAILER DELTA 355 ALL TERRAIN		4"	6"	8"	10"	12"	14"										
DELTA 500 TRAILER DELTA 500 ALL TERRAIN			6"	8"	10"	12"	14"	16"	18"	20"							
DELTA 630 TRAILER DELTA 630 ALL TERRAIN				8"	10"	12"	14"	16"	18"	20"	24"						
DELTA 1000 TRAILER								14"	16"	18"	20"	24"	30"	36"			
REMEDY 1000 EL								14"	16"	18"	20"	24"	30"	36"			
WORKING RANGE Ø DIPS	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"	30"	36"	42"	48"	54"	60"



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