

PRODUCTS CATALOGUE

"AT EASE IN YOUR CONSTRUCTION SITE"

www.ritmo.it





Ritmo meets all your welding needs in your jobsite



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A DVANTAGE

RITMO



RITMO WORLDWIDE

Ritmo has professional distributors and resellers all over the world. Our staff is ready to assist you in English, Spanish, French, German, Arab, Italian, Russian and Portuguese.

TRAINING

From many years now, we have decided that the best way to grant a client/distributor a perfect knowledge of our products is to invest in custom training, in our own premises. These courses are aimed to teach how to operate the products in the best way, and how to supply the "first aid" when necessary.

PRESALES TECHNICAL ASSISTANCE

When a client or a potential client wants to buy us a product, it is our standard procedure to help find the best solution to its needs.

GLOBAL ADVICE

In such a technical field as ours, the customer requires the best assistance. Thanks to the experience developed along the years, and to the co-operation with several manufacturers, institutions, schools and training institutes, RITMO is able to give the most comprehensive advice to no matter which related issue. Our company is a long-time member of a UNIPLAST's (UNI-Italian National Plastics Standards Body) working group dedicated to the study and draw up of new standards within our field. The importance of this group is linked to the fact that the expansion of the plastic welding field ought to be followed by a crescent sensitivity for safety issues, so to have a sustainable and continuous growth. The working group prepares draws, hence present them to the UNI to be discussed and eventually transformed into new standards.

AFTER SALES TECHNICAL ASSISTANCE

Ritmo's Service Centre can solve all kind of technical issues, as well as overhaul our machines. Ritmo has other Service Centres abroad, linked to its official distributors.

STARTING AND TESTING

RITMO' technicians are prepared to make the starting and testing of workshop machines at the client' own premises, so that the fittings production can start almost immediately.

RITMO'S BUTT FUSION MACHINES: WORK PHILOSOPHY AVAILABLE TO EVERYONE!

- **MANUAL**

welding machines without hydraulic gearcase



- **HYDRAULIC**

welding machines with hydraulic gearcase



- **EASY LIFE SYSTEM** *HIGH LEVEL PERFORMANCE*

automated welding cycle

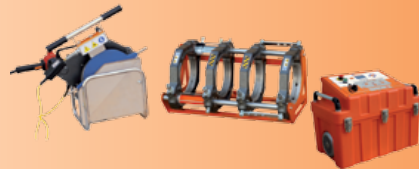
welding machines with special hydraulic gearcase

Hardware and Software interact to the entire workflow

repetition of welding cycles

GPS, data-logging and report PDF,

APP "SET & GO PRO" (optional)



- **ALL TERRAIN/REMEDY** *HIGH LEVEL PERFORMANCE*

self-contained generator on board

self-propelled

trolley with wheels

welding machines with special hydraulic gearcase

automated welding cycle

Hardware and Software interact to the entire workflow

repetition of welding cycles

GPS, data-logging and report PDF,



- **CNC** *HIGH LEVEL PERFORMANCE*

automatic welding cycle

special hydraulic gearcase and machine body with

integrated mechanical extraction of heating plate

Hardware and Software interact to the entire workflow

repetition of welding cycles

GPS, data-logging and report PDF



ALL TERRAIN - TRAILER - REMEDY LINE ***HIGH LEVEL PERFORMANCE***



DIFFERENCES BETWEEN ALL TERRAIN, TRAILER AND REMEDY LINE

PLUS

**HIGH
PERFORMANCE**

**ENHANCES
PRODUCTIVITY**

	ALL TERRAIN	TRAILER	REMEDY
Working standards mm	✓	✓	✓
Working standards "IPS /"DIPS	✓	✓	✓
International standards ISO 21307 HIGH PRESSURE and ASTM F2620	✓	✓	✓
Welds fittings	✓	✓	✓
Easy Life Welding System	✓	✓	✓
Data-logging	✓	✓	✓
PRE-SET 20 customized welding cycles	✓	✓	✓
Intuitive control panel	✓	✓	✓
GPS traceability	✓	✓	✓
Report PDF	✓	✓	✓
Self-contained Generator on-board	✓	-	✓
Heater/Facer on-board	✓	✓	✓
Insert - Fast-locking system	✓	✓	✓
Trolley with wheels	✓	✓	-
Self-propelled on wheel	✓	-	-
Self-propelled on track	-	-	✓
Remote control track	-	-	✓
Remotely wire-controlled IN-DITCH USE up to 12 m (39 ft)	✓	✓	✓
Carriage can be removed for in-ditch use	✓	✓	✓
Lateral rollers	✓	✓	✓







DELTA 355 ALL TERRAIN

DELTA 355 ALL TERRAIN welds HDPE, PP pipes and fittings for the transportation of gas, water and other fluids under pressure from 125 mm to 355 mm (4" IPS ÷ 14" IPS). It is designed to work according to welding standard ISO 21307 High Pressure and ASTM F2620. DELTA 355 ALL TERRAIN can be equipped with two types of engine: diesel low vibration and petrol. The engine, like an electrical generator, independently gives the necessary power supply to the machine during all its working and movement phases.

Machine composition:

- Removable control panel with data-logging, memory up to 4000 welding reports, GPS traceability; USB port for welding PDF report / data download / firmware upgrade .
- Easy-life welding control system: hardware and software have been developed to interact to each other sharing data during the entire workflow. Once set the welding parameters up, the system guarantees the repetition of the welding cycles, avoiding errors. The operator only have to confirm the work phases on the just pushing a button. Possibility to pre-set 20 customized welding cycles.
- Chassis is equipped with front steering wheels and rear traction; parking brake, machine frame design for forklift lifting
- Removable machine body to work in tight spaces with shavings collection tray.
- Dragging bar designed to weld between the 3rd and 4th clamp.
- Ritmo patented insert quick release SMARTLOCK SYSTEM.
- On-board electrical milling cutter with integrated locking handle system, safety switch-off device, motor thermic protection and gas spring to easily lift/lower the facer.
- On-board heating plate with protection frame and insulated protection bag; gas-spring for easy lift/lower the heating plate
- Heating plate and facer locking system for safe transportation .
- Two hydraulic rollers for pipe loading and unloading.
- Kit for network power supply connection (upon request) excluding the machine engine and weld in closed enviroments
- 25 lt capacity tank for more than 12 working hours operating time.

STANDARD COMPOSITION



Machine body



Hydraulic
Rollers



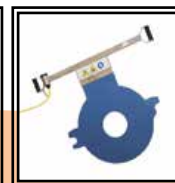
Trolley



Control panel
with GPS



Milling cutter



Heating plate

TECHNICAL FEATURES

PLUS

125 ÷ 355 mm
4" IPS ÷ 14" IPS

SELF CONTAINED
GPS

EASY LIFE
WELDING SYSTEM

ON REQUEST

Inserts \varnothing 125 ÷ 315 mm;
 \varnothing 4" ÷ 12" IPS;
 \varnothing 4" ÷ 12" DIPS;

Tool for flange necks,
HS 355 rollers,
Kit for for IN-DITCH use, Plug
for network power supply
connection, Lifting kit.

Working range	125 ÷ 355 mm 4" IPS ÷ 14" IPS
Materials	HDPE, PP, for other materials contact RITMO S.P.A.
Power supply	self contained / indipendent Diesel - Kohler-Lombardini - 8,6 kW Gasoline - Honda - 14,5 kW
Fuel tank capacity	25 Litres
Operational tank capacity	over 12 Hours
Absorbed power Max	5,6 kW (230 V Single Phase) it refers to the welding machine use when connected to network power supply (excluding on-board generator)
Memory	4000 Reports
Dimensions (W x D x H)	2210 x 1600 x 1335 mm 83" x 63" x 52.5"
Weight machine body	275 Kg (606 lb)
Weight standard composition	755 Kg (1665 lb)

DELTA 355 TRAILER

DELTA 355 TRAILER welds HDPE, PP pipes and fittings for the transportation of gas, water and other fluids under pressure from 125 mm to 355 mm (from 4" IPS to 14" IPS). **DELTA 355 TRAILER does not have an on board generator and needs external power supply; no traction.**



Delta 355 All Terrain lifting



Only machine body lifting



Gasoline or Diesel generator available

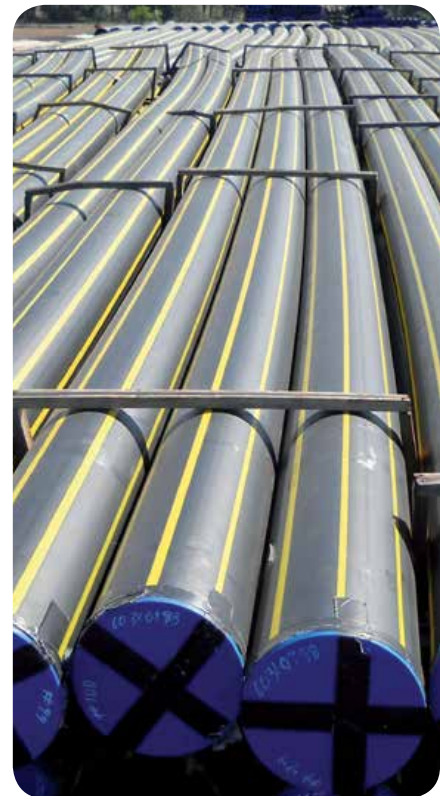
BUTT FUSION MACHINES REFERENCE



WORKING RANGE Ø mm	32	40	50	63	75	90	110	125	140	160	180	200	225	250	280	315	355	400	450	500	560	630	710	800	900	1000	1200	1400	1600		
GAMMA 160		40	50	63	75	90	110	125	140	160																					
DELTA 160 M	32	40	50	63	75	90	110	125	140	160																					
DELTA 200 M				63	75	90	110	125	140	160	180	200																			
BASIC 160		40	50	63	75	90	110	125	140	160																					
BASIC 200				63	75	90	110	125	140	160	180	200																			
BASIC 250					75	90	110	125	140	160	180	200	225	250																	
BASIC 315						90	110	125	140	160	180	200	225	250	280	315															
BASIC 355								125	140	160	180	200	225	250	280	315	355														
COMPACT 355								125	140	160	180	200	225	250	280	315	355														
BASIC 160 EASY LIFE		40	50	63	75	90	110	125	140	160																					
BASIC 200 EASY LIFE				63	75	90	110	125	140	160	180	200																			
BASIC 250 EASY LIFE					75	90	110	125	140	160	180	200	225	250																	
BASIC 315 EASY LIFE						90	110	125	140	160	180	200	225	250	280	315															
BASIC 355 EASY LIFE								125	140	160	180	200	225	250	280	315	355														
DELTA 500 EASY LIFE												200	225	250	280	315	355	400	450	500											
DELTA 630 EASY LIFE															280	315	355	400	450	500	560	630									
DELTA 500												200	225	250	280	315	355	400	450	500											
DELTA 630															280	315	355	400	450	500	560	630									
DELTA 800																				500	560	630	710	800							
DELTA 1000																						630	710	800	900	1000					
DELTA 1200																								710	800	900	1000	1200			
DELTA 1600 ECO / 1600 HDR																									800	900	1000	1200	1400	1600	
DELTA 250 TRAILER / MANUAL					75	90	110	125	140	160	180	200	225	250																	
DELTA 355 TRAILER DELTA 355 ALL TERRAIN								125	140	160	180	200	225	250	280	315	355														
DELTA 500 TRAILER DELTA 500 ALL TERRAIN												200	225	250	280	315	355	400	450	500											
REMEDY 500 FA														250	280	315	355	400	450	500											
DELTA 630 TRAILER DELTA 630 ALL TERRAIN													225	250	280	315	355	400	450	500	560	630									
DELTA 1000 TRAILER																315	355	400	450	500	560	630	710	800	900	1000					
REMEDY 1000 EL																315	355	400	450	500	560	630	710	800	900	1000					
DELTA DRAGON 250 CNC					75	90	110	125	140	160	180	200	225	250																	
DELTA DRAGON 315 CNC					90	110	125	140	160	180	200	225	250	280	315																
WORKING RANGE Ø mm	32	40	50	63	75	90	110	125	140	160	180	200	225	250	280	315	355	400	450	500	560	630	710	800	900	1000	1200	1400	1600		

WORKING RANGE Ø CTS	1"	1¼"	1½"	2"																																										
WORKING RANGE Ø IPS					1"	1¼"	1½"	2"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	22"	24"	26"	28"	30"	32"	34"	36"	42"	48"	52"	54"	63"														
GAMMA 160					1"	1¼"	1½"	2"	3"	4"	5"																																			
DELTA 160 M	1"	1¼"	1½"	2"	1"	1¼"	1½"	2"	3"	4"	5"																																			
DELTA 200 M									2"	3"	4"	5"	6"																																	
BASIC 160 / BASIC 160 EASY LIFE					1"	1¼"	1½"	2"	3"	4"	5"																																			
BASIC 200 / BASIC 200 EASY LIFE									2"	3"	4"	5"	6"																																	
BASIC 250 / BASIC 250 EASY LIFE									2"	3"	4"	5"	6"	8"																																
BASIC 315 / BASIC 315 EASY LIFE										3"	4"	5"	6"	8"	10"																															
BASIC 355 / BASIC 355 EASY LIFE											4"	5"	6"	8"	10"	12"	14"																													
COMPACT 355											4"	5"	6"	8"	10"	12"	14"																													
DELTA 500 / DELTA 500 EASY LIFE																			8"	10"	12"	14"	16"	18"																						
DELTA 630 / DELTA 630 EASY LIFE																																														
DELTA 800																																														
DELTA 1000																																														
DELTA 48"																																														
DELTA 1600 ECO / DELTA 1600 HDR																																														
DELTA 250 TRAILER / MANUAL										2"	3"	4"	5"	6"	8"																															
DELTA 355 TRAILER DELTA 355 ALL TERRAIN																																														
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WORKING RANGE Ø IPS					1"	1¼"	1½"	2"	3"	4"	5"	6"	8"	10"	12"	14"	16"	18"	20"	22"	24"	26"	28"	30"	32"	34"	36"	42"	48"	52"	54"	63"														

WORKING RANGE Ø DIPS	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"	30"	36"	42"	48"	54"	60"		
GAMMA 160	3"	4"																	
DELTA 160 M	3"	4"																	
DELTA 200 M	3"	4"	6"																
BASIC 160 / BASIC 160 EASY LIFE	3"	4"																	
BASIC 200 / BASIC 200 EASY LIFE	3"	4"	6"																
BASIC 250 / BASIC 250 EASY LIFE	3"	4"	6"	8"															
BASIC 315 / BASIC 315 EASY LIFE	3"	4"	6"	8"	10"														
BASIC 355 / BASIC 355 EASY LIFE			4"	6"	8"	10"	12"												
COMPACT 355			4"	6"	8"	10"	12"												
DELTA 500 / DELTA 500 EASY LIFE						8"	10"	12"	14"	16"	18"								
DELTA 630 / DELTA 630 EASY LIFE							10"	12"	14"	16"	18"	20"							
DELTA 800								18"	20"	24"									
DELTA 48"													30"	36"	42"				
DELTA 1600 ECO / DELTA 1600 HDR														30"	36"	42"	48"	54"	60"
DELTA 250 TRAILER / MANUAL	3"	4"	6"	8"															
DELTA 355 TRAILER DELTA 355 ALL TERRAIN																			
DELTA 500 TRAILER DELTA 500 ALL TERRAIN																			
DELTA 630 TRAILER DELTA 630 ALL TERRAIN																			
DELTA 1000 TRAILER																			
REMEDY 1000 EL																			
WORKING RANGE Ø DIPS	3"	4"	6"	8"	10"	12"	14"	16"	18"	20"	24"	30"	36"	42"	48"	54"	60"		



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