

PRODUCTS CATALOGUE

"AT EASE IN YOUR CONSTRUCTION SITE"

www.ritmo.it





Ritmo meets all your welding needs in your jobsite



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A DVANTAGE

RITMO



RITMO WORLDWIDE

Ritmo has professional distributors and resellers all over the world. Our staff is ready to assist you in English, Spanish, French, German, Arab, Italian, Russian and Portuguese.

TRAINING

From many years now, we have decided that the best way to grant a client/distributor a perfect knowledge of our products is to invest in custom training, in our own premises. These courses are aimed to teach how to operate the products in the best way, and how to supply the "first aid" when necessary.

PRESALES TECHNICAL ASSISTANCE

When a client or a potential client wants to buy us a product, it is our standard procedure to help find the best solution to its needs.

GLOBAL ADVICE

In such a technical field as ours, the customer requires the best assistance. Thanks to the experience developed along the years, and to the co-operation with several manufacturers, institutions, schools and training institutes, RITMO is able to give the most comprehensive advice to no matter which related issue. Our company is a long-time member of a UNIPLAST's (UNI-Italian National Plastics Standards Body) working group dedicated to the study and draw up of new standards within our field. The importance of this group is linked to the fact that the expansion of the plastic welding field ought to be followed by a crescent sensitivity for safety issues, so to have a sustainable and continuous growth. The working group prepares draws, hence present them to the UNI to be discussed and eventually transformed into new standards.

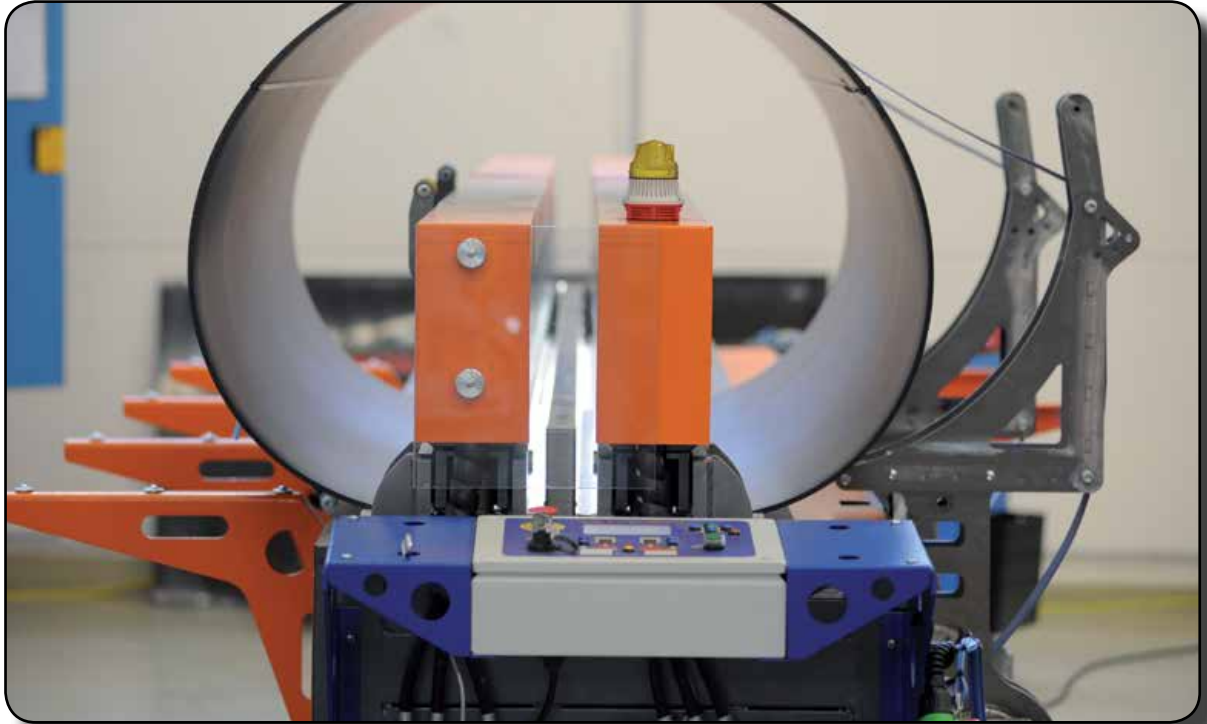
AFTER SALES TECHNICAL ASSISTANCE

Ritmo's Service Centre can solve all kind of technical issues, as well as overhaul our machines. Ritmo has other Service Centres abroad, linked to its official distributors.

STARTING AND TESTING

RITMO' technicians are prepared to make the starting and testing of workshop machines at the client' own premises, so that the fittings production can start almost immediately.

PLASTIC FABRICATION SHEET WELDING



MAIN APPLICATIONS

- Mining technology
- Building industry
- Mechanical engineering
- Livestock breeding
- Aquaculture and swimming pools
- Chemical engineering and tank building
- Surface treatment metals
- Buffer tanks
- Beverage and food industry
- Pump manufacturing
- Ventilation system and ventilator manufacture
- Environment and waste water tanks
- Nautical sector



POLYFUSION 2-25

POLYFUSION 2-50

- **COMPACT AND EASY TO USE**
- **MAX WORKING WIDTH: 2 M**
- **MIN THICKNESS 3 mm**
- **SHEETS: HDPE, PP, TWIN WALL SHEETS**
- **MANUAL WELDERS**
- **TYPE OF WELDING: STRAIGHT BUTT FUSION, 90°, CIRCULAR**



POLYFUSION 2-25 and POLYFUSION 2-50 are compact and easy to use manual welders for HDPE and PP sheets from two meters wide and 3÷25 mm or 1/8"÷1" thickness (mod. POLYFUSION 2-25); and 3÷50 mm or 1/8"÷2" thickness (mod. POLYFUSION 2-50). The machines can also weld twin-wall sheets. The machine can operate in compliance with the D.V.S. 2207.

The welding cycle is handled by a control panel which commands the hydraulic gearcase.

The control panel can be adjusted horizontally to assist the operator during the set-up and welding phases, to work always in the clearance.

The sheets are fixed to the machine body by manual handwheel bars; the locking arm has an articulated pivot joint that allows its opening and the easy extraction of the welded sheets.

The working surface of the machine body has a graduated scale on both sides, which speeds the positioning and centering of the pieces to be welded.

The manual lever lifting heating plate, located under the machine body, has a height adjustment handwheel to allow the 90° welding.

The heater temperature is controlled by a built-in high-precision electronic thermoregulator.



Manual Control Panel

TECHNICAL FEATURES

Model	POLYFUSION 2-25	POLYFUSION 2-50
Working range	3 ÷ 25 mm; 1/8" ÷ 1"	3 ÷ 50 mm; 1/8" ÷ 2"
Materials	HDPE, PP, Twin Wall sheets	HDPE, PP, Twin Wall sheets
Power supply	400 V T. Phase 50/60 Hz	400 V T. Phase 50/60 Hz
Total absorbed power	5900 W	8300 W
Types of welding	Line, 90° and Circular (on request) Ø min 500 mm with 12 mm thickness Ø min 20" with 1/2" thickness	Line, 90° and Circular (on request) Ø min 500 mm with 12 mm thickness Ø min 20" with 1/2" thickness
Max. working width	2000 mm - 6.56 ft	2000 mm - 6.56 ft
Min. weldable thickness	3 mm - 1/8"	3 mm - 1/8"
Max. weldable thickness	25 mm - 1"	50 mm - 2"
Pressure range	0 ÷ 170 bar	0 ÷ 170 bar
Weight standard composition	1100 Kg (2425 lb)	1150 Kg (2535 lb)
Dimensions (W x D x H)	3200 x 2000 x 1200 mm 126" x 78.7" x 47.2"	3200 x 2000 x 1200 mm 126" x 78.7" x 47.2"

PRODUCTS OVERVIEW

	POLYFUSION 1 - 25	POLYFUSION 2 - 25	POLYFUSION 2 - 50	POLYFUSION 2 - 100	POLYFUSION 3 - 30	POLYFUSION 3 - 50	POLYFUSION 4 - 30	POLYFUSION 4 - 50
Min. weldable thickness	2 mm - 1/8"	3 mm - 1/8"	3 mm - 1/8"	3 mm - 1/8"	3 mm - 1/8"	3 mm - 1/8"	3 mm - 1/8"	3 mm - 1/8"
Max. weldable thickness	25 mm - 1"	25 mm - 1"	50 mm - 2"	100 mm - 4"	50 mm - 2"	50 mm - 2"	30 mm - 1.18"	50 mm - 2"
Max working width	1 m - 3.28 ft	2 m - 6.56 ft	2 m - 6.56 ft	2 m - 6.56 ft	3 m - 9.84 ft	3 m - 9.84 ft	4 m - 13.12 ft	4 m - 13.12 ft
Welding line	√	√	√	√	√	√	√	√
Welding 90°	√	√	√	√	√	√	√	√
Welding circular	√	√	√	√	√	√	√	√
Sheet locking clamps	mechanical manual	mechanical manual	mechanical manual	hydraulic	hydraulic	hydraulic	hydraulic	hydraulic
Locking 90° sheets	mechanical	mechanical	mechanical	mechanical	pneumatic	pneumatic	pneumatic	pneumatic
Locking circular sheets	manual	kit	kit	kit	kit	kit	kit	kit
Adjusted control panel	√	√	√	√	-	-	-	-
Heating plate lift	mechanical manual	mechanical manual	mechanical manual	mechanical manual	automatic	automatic	automatic	automatic
Welding system	manual hydraulic	manual hydraulic	manual hydraulic	manual hydraulic	CNC	CNC	CNC	CNC
PRE-SET 15 customized welding cycles	-	-	-	-	√	√	√	√
PDF file	-	-	-	-	√	√	√	√
Memory	-	-	-	-	4000 reports	4000 reports	4000 reports	4000 reports
Display	-	-	-	-	LCD	LCD	LCD	LCD





**Ritmo**
PLASTIC WELDING TECHNOLOGY



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